

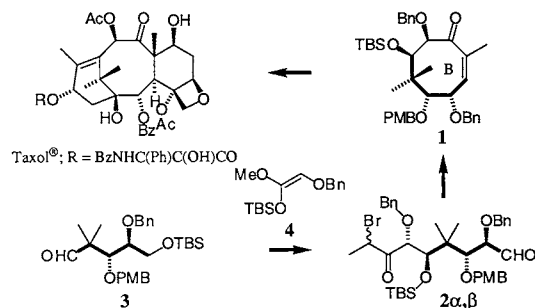
An Effective Method for the Preparation of Optically Active Polyoxy 8-Membered Ring Enone Corresponding to the B Ring of Taxol

Isamu Shiina, Jun Shibata, Yumiko Imai, Ryoutarou Ibuka, Hidehiko Fujisawa, Iwao Hachiya, and Teruaki Mukaiyama
 Department of Applied Chemistry, Faculty of Science, Science University of Tokyo, Kagurazaka, Shinjuku-ku, Tokyo 162-8601

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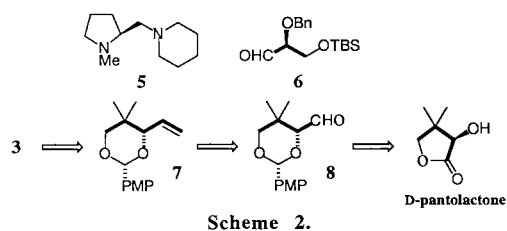
An effective method for the preparation of 8-membered ring enone **1** in sufficient quantities was developed. First, optically active trialkoxyaldehyde **3** was prepared by diastereoselective dihydroxylation of olefin **7** derived from D-pantolactone. Secondly, 8-chloro-7-oxoaldehydes **20 α,β** were newly synthesized by the following reactions: namely, MgBr₂·OEt₂-mediated diastereoselective aldol reaction of the aldehyde **3** with ketene (trimethylsilyl) acetal **15**, direct 1,1-dichloroethylation of ester **17** with 1,1-dichloroethyl lithium, and partial dehalogenation of the resulting α,α -dichloroethyl ketone **18** with ⁿBu₃SnH. Lastly, the chiral 8-chloro-7-oxoaldehydes **20 α,β** were converted to the 8-membered ring enone **1** by SmI₂-mediated aldol cyclization.

The syntheses of Taxol and its analogues were recently reported from our laboratory.¹ In those synthetic sequences, the basic frameworks of taxoids were in the first place constructed from optically active polyoxy 8-membered ring enone **1** which corresponded to the B ring of Taxol. In order to prepare sufficient quantities of the optically active **1**, it was required to develop an effective method for the preparation of its precursor **3**.



Scheme 1.

In the previous papers, two routes for the synthesis of trialkoxyaldehyde **3** were reported by i) enantioselective aldol reaction of 3,3-dimethoxy-2,2-dimethylpropanal with ketene (*t*-butyldimethylsilyl) acetal **4** using tin(II) trifluoromethanesulfonate coordinated with chiral diamine **5** and ii) diastereoselective aldol reaction between optically active dialkoxyaldehyde **6** derived from L-serine and lithium enolate prepared from methyl isobutyrate.



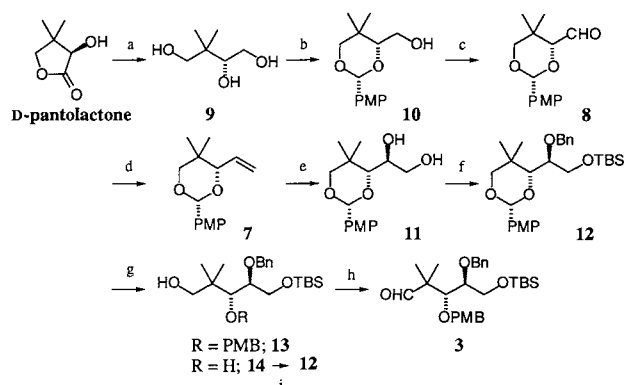
Scheme 2.

However, a problem of preparing aldehyde **3** in sufficient quantities yet remained to be solved; in other words, the former route needed to use a stoichiometric amount of chiral diamine **5** and the reaction was carried out carefully at low temperature. In the latter route, racemization of α -position of the carbonyl group took place slowly when dialkoxyaldehyde **6** was prepared over 10 g scale. Therefore, an alternative pathway was planned in which a dialkoxyaldehyde **8** was anticipated to resist toward racemization since this compound contained stable 6-membered ring in chair form with three equatorial functionalities. Also, the aldehyde **8** was prepared from commercially available D-pantolactone, and it would further be converted to the optically active key intermediate **3** by successive one carbon elongation and dihydroxylation through olefin **7**.

In this paper, we would like to report on an effective method for the preparation of optically active trialkoxyaldehyde **3** starting from D-pantolactone and further conversion to 8-membered ring enone **1** by the following reactions: i.e. an improved diastereoselective aldol reaction of the above aldehyde **3** with ketene (trimethylsilyl) acetal **15**, successive direct 1,1-dichloroethylation of ester **17** forming α,α -dichloroethyl ketone **18** which in turn was transformed to monochloroethyl ketones **19 α,β** by partial dehalogenation, and facile 8-membered ring formation by treating 8-chloro-7-oxoaldehydes **20 α,β** with SmI₂.

In the first place, D-pantolactone was reduced with LiAlH₄ in THF to give the corresponding optically active triol **9** in good yield, and then it was converted to *p*-methoxybenzylidene acetal **10** under thermodynamic conditions using camphorsulfonic acid (CSA).² The alcohol **10** was oxidized under Swern's conditions to afford the desirable α -alkoxyaldehyde **8**. The Wittig reaction of the aldehyde **8** furnished olefin **7** having five carbons backbone corresponding to that of trialkoxyaldehyde **3**. Dihydroxylation of the olefin **7** smoothly proceeded to yield *anti*-diol **11** with high diastereoselectivity (99%, *anti* / *syn* = 24 / 1) by using a catalytic amount of OsO₄ in the presence of NMO in acetone and water. When this reaction was carried out in the presence of AD-mix- α , a mixture of diols was obtained in 44% yield with lower stereoselectivity (*anti* / *syn* = 15 / 1) while the presence of AD-mix- β afforded the corresponding *anti*-diol **11** stereoselectively in moderate yield (51%, *anti* / *syn* = 33 / 1). Similar to the recently-published mechanism of diastereoselective dihydroxylation,³ *anti*-diol **11** was formed through the model **7 α** as shown in Figure 1, though the conformation of **7** in model **7 β** is more stable than that in model **7 α** .

Successive regioselective protection of primary and secondary hydroxy groups of **11** afforded *p*-methoxybenzylidene acetal **12** in quite high yield and HPLC analysis revealed that the optical purity of this compound was over 96% ee. Then, regioselective reductive cleavage of the acetal function was carried out with a stoichiometric amount of BH₃·SMe₂ in a sealed tube, and the desired primary alcohol **13** was obtained with perfect regioselectivity. Diol **14** formed along with **13** was



Scheme 3. Reagents and conditions: a) LiAlH_4 , THF, 0 °C; b) $\text{PMPCH}(\text{OMe})_2$, CSA, CH_2Cl_2 , rt (92%, 2 steps); c) DMSO, $(\text{COCl})_2$, Et_3N , CH_2Cl_2 , -78 °C to rt; d) $\text{Ph}_3\text{P}^+\text{CH}_3\text{Br}^-$, NaHMDS, THF, 0 °C (86%, 2 steps); e) OsO_4 , NMO, acetone, H_2O , $t\text{-BuOH}$, rt (99%, *anti/syn* = 96 / 4); f) TBSCl, imidazole, DMF, rt (99%); BnBr, NaH, THF, DMF, rt (quant.); g) $\text{BH}_3\cdot\text{SMe}_2$, THF, 110 °C (83% of **13** plus 16% of **14**); h) DMSO, $(\text{COCl})_2$, Et_3N , CH_2Cl_2 , -78 °C to rt (96%); i) $\text{PMPCH}(\text{OMe})_2$, CSA, CH_2Cl_2 , 0 °C (90%).

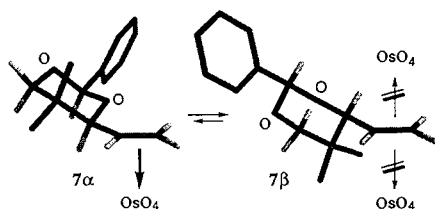
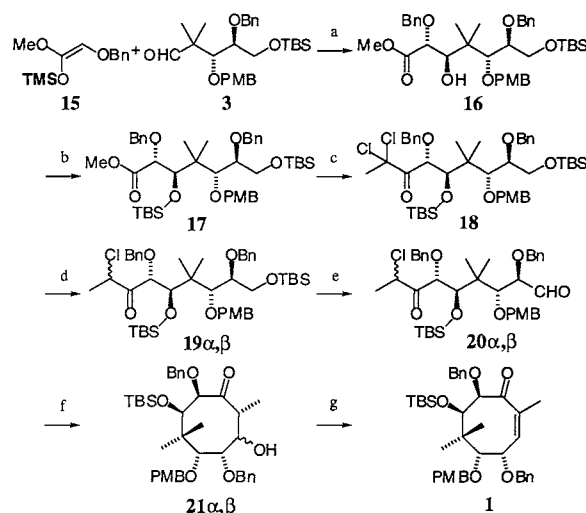


Figure 1. Stable conformations of olefin **7**. Some atoms have been omitted for clarity.

reused after having been treated with *p*-methoxybenzaldehyde dimethylacetal and CSA. The primary alcohol **13** was oxidized under Swern's conditions to produce initially targeted aldehyde **3** in quite high yield. Thus, a new pathway to prepare sufficient quantities of optically active trialkoxyaldehyde **3** that starts from D-pantolactone was established.

Next, a convenient method for the synthesis of 8-membered ring enone **1** in sufficient quantities from the trialkoxyaldehyde **3** was studied. The aldol reaction of **3** with ketene (trimethylsilyl) acetal **15**,⁴ a highly reactive nucleophile, in stead of previously reported ketene (*t*-butyldimethylsilyl) acetal **4** was tried in the presence of 3 molar equiv. amount of $\text{MgBr}_2\cdot\text{OEt}_2$. This addition reaction proceeded smoothly at -19 °C, and the desired 2,3,5-*anti,anti*-aldol **16** was obtained in better yield with excellent diastereoselectivity (98%, 98 / 2 / 0 / 0) compared to the case of using **4** as a nucleophile (77%, 82 / 18 / 0 / 0). After converting the aldol **16** to the corresponding silyl ether **17**, direct alkylation of the ester function using 1,1-dichloroethylolithium was tried.⁵ When the ester **17** in a mixed solvent of Et_2O and THF was treated with 1,1-dichloroethylolithium prepared from 1,1-dichloroethane and a solution of $n\text{-BuLi}$ in hexane at -100 °C, the desired monoalkylated α,α -dichloroethyl ketone **18** was exclusively formed in good yield. Although complete dehalogenation of α,α -dichloroethyl ketone **18** with $n\text{-Bu}_3\text{SnH}$ and AIBN combined system took place giving the corresponding ethyl ketone, partial dehalogenation of **18** affording a mixture of monochloroethyl ketones **19** α,β was carried out in high yield by using only $n\text{-Bu}_3\text{SnH}$. After removal of TBS groups at C9, 8-chloro-7-oxoaldehydes **20** α,β , precursors of 8-membered ring



Scheme 4. Reagents and conditions: a) $\text{MgBr}_2\cdot\text{OEt}_2$, toluene, -19 °C (98%, 98 / 2 / 0 / 0); b) TBSOTf, 2,6-lutidine, CH_2Cl_2 , 0 °C (99%); c) CH_3CHCl_2 , $n\text{-BuLi}$, Et_2O , THF, -100 °C to -78 °C (77%); d) $n\text{-Bu}_3\text{SnH}$, benzene, reflux (90%, diastereomeric ratio = ca. 7 / 1); e) 1N HCl, THF, rt (94%); DMSO, $(\text{COCl})_2$, Et_3N , CH_2Cl_2 , -78 °C to rt (92%); f) SmI_2 , THF, 0 °C (65%); g) Ac_2O , DMAP, pyridine, rt (α/β = 83 / 17); then DBU, benzene, 60 °C (82%).

compounds, were obtained by Swern oxidation. Similar to the case of a mixture of 8-bromo-7-oxoaldehydes **20** α,β mentioned in the previous paper, intramolecular aldol reaction of **20** α,β also proceeded smoothly to produce a diastereomeric mixture of 8-membered ring aldols **21** α,β in good yield.^{1,6} Finally, the desired 8-membered ring enone **1** was obtained in high yield from **21** α,β by treatment with 1,8-diazabicyclo[5.4.0]undec-7-ene (DBU).

An effective method for the preparation of 8-membered ring enone **1**, a key intermediate of Taxol synthesis, that starts from D-pantolactone, was accomplished by the following successive reactions: namely, diastereoselective dihydroxylation of olefin **7**, regioselective cleavage of *p*-methoxybenzylidene acetal **12**, diastereoselective aldol reaction of **3** with ketene (trimethylsilyl) acetal **15**, conversion of the ester **17** to α -chloroethyl ketones **19** α,β , and 8-membered ring formation by aldol-type cyclization of 8-chloro-7-oxoaldehydes **20** α,β with SmI_2 .

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